

10D7N/8N

日本 **三** JAPAN'S THREE  
**遗** HERITAGE GEMS  
**珍**  
**宝**

WAKAYAMA & SHIRAKAWAGO & MT FUJI  
和歌山&白川乡与富士山

Osaka | Wakayama | Gifu | Toyama | Nagano | Yamanashi | Aichi | Mie | Tokyo  
大阪 | 和歌山 | 岐阜 | 富山 | 长野 | 山梨 | 爱知 | 三重 | 东京



# By The Signature Tours 由卓越旅程团队 Travel Designer Team 给您的游玩宝典



## Dear Valued Guest,

This journey takes you on a journey through some of Japan's most breathtaking natural and cultural landscapes. From the sacred Kumano Nachi Shrine to the majestic Nachi Falls to the fairytale-like tranquility of Shirakawa-go, there is something to look forward to at every stop.

Embarking on this journey means that you can experience a greater variety of landscapes and cultures. From the blue sea and blue sky of Wakayama, to the quaint village of Happo in Shirakawa-go, to the magnificent sea of clouds beneath Mount Fuji, every step of the way is a gift from nature.

You'll savour a bowl of rich, mellow Wakayama ramen in Wakayama, stroll through the old Edo-era townscape in Takayama, and take in the ever-changing, breathtaking scenery at the foot of Mt Fuji, where you'll feel nature's handiwork. There are also hot springs for relaxation, gourmet feasts and cultural tours to make the journey full of surprises and touches!

May this journey leave you with warm and unforgettable memories, and with a sense of serenity and satisfaction, enjoy every moment of the scenery and stories of the journey.

## 亲爱的旅客，

这趟旅程，将带您穿越日本最震撼的自然与文化画卷。从庄严神圣的熊野那智大社，到气势磅礴的那智瀑布，再到宛如童话般静谧的白川乡，每一站都值得期待。

踏上这段旅程，意味着您能体验更多不同的风景和文化。从和歌山的碧海蓝天，到白川乡的古朴合掌村，再到富士山下的壮丽云海，每一步都是大自然的馈赠。

您将在和歌山品味一碗浓郁醇厚的和歌山拉面，在高山漫步江户时代的古街风情，在富士山脚下欣赏变幻莫测的壮美景色，感受大自然的鬼斧神工。更有温泉放松、美食飨宴、文化巡礼，让旅程充满惊喜与感动！

愿这趟旅程，为您留下温暖而难忘的回忆，带着一份宁静与满足，尽情享受旅途中每一刻的风景与故事。



Umeda Blue Sky Building  
梅田蓝天大厦



## Map 地图



# Must See Attractions



## 经典地标 深入探索

**Carefree**  
**悠游**

Enjoy relaxation, truly appreciate the world  
享受放松 感慨世界美好

**Capture**  
**收获**

The color & essence of each journey  
旅途中的色彩和精髓

**Cozy**  
**温馨**

Vibes to create joyful moment together  
共创愉悦片刻

### 千叠敷 Senjojiki

Take a walk on the flat rocky terrain stacked like a thousand tatami mats. For thousands of years, the waves of the Pacific Ocean have been lapping at the Wakayama coastline, creating a spectacular rugged rocky terrain.

如一千张榻榻米堆栈而成的平坦石地散步。数千年来，太平洋的海浪不断拍打和歌山海岸线，营造出壮观的凹凸岩石地形。



### 三段壁洞穴 Sandanbeki Cave

Not only do the cliffs offer spectacular views of the natural environment, but take the lift down 36 metres into the cave and explore the damp, dark passages. The cave is filled with artefacts and replicas of pirate-related activities.

这里的峭壁不仅有着自然天成的壮观景色，搭乘电梯下到 36 米深的洞窟中，探索潮湿阴暗的通道。洞窟里摆满了各种与海盗活动相关的工艺品及复制品。



### 熊野那智大社及那智瀑布 Kumano-Nachi Taisha & Nachi Waterfall

One of the famous Kumano Sanzan in Japan, with a history of over a thousand years, is recognized as a UNESCO World Cultural Heritage site. The waterfall, the tallest in Japan, has a breathtaking drop of 133 meters and is considered a sacred place where deities reside. Beside the waterfall stands "Fudarakusan-ji Shrine," dedicated to the waterfall deity, and it is believed that its waters have the power to purify the body and soul.

日本著名的熊野三山之一，已有千年历史，是联合国教科文组织认定的世界文化遗产。而瀑布是日本第一高，落差达133米，气势磅礴，被视为神明居住的神圣之地。瀑布旁的“飞瀧神社”专门供奉瀑布之神，据说瀑布水具有净化身心的力量。

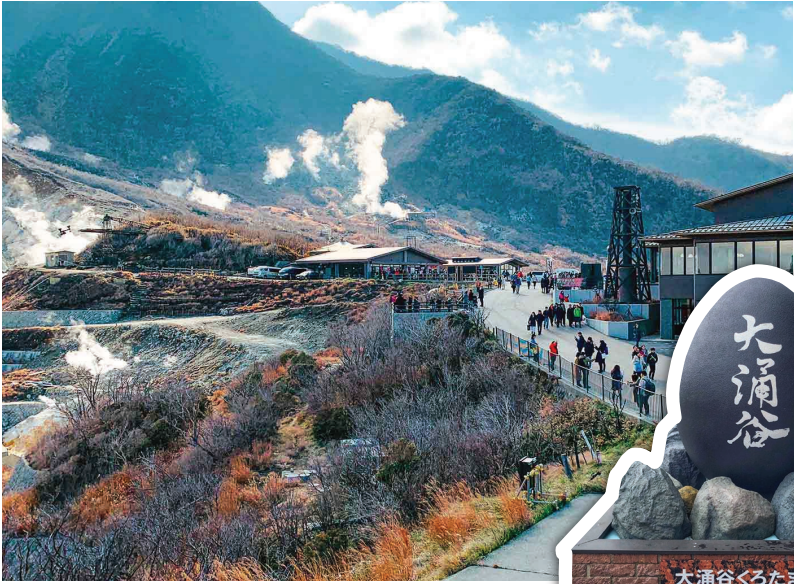


### 世界遗产白川乡 Shirakawa-go

The existing gassho-zukuri houses serve as museums. The name gassho-zukuri literally means "like praying hands." Each house is a masterpiece of carpentry. They are built without nails—every beam slots neatly into the next. The structure is so sound that these houses have stood since the 1800s, even in this earthquake-prone nation.

如今的合掌造房屋已演变成博物馆，“合掌造”这一名称十分形象，因屋顶造型恰似“合掌祈祷的双手”而得名。每栋房子都是木工的匠心之作，完全无钉，横梁插槽严丝合缝，接为一体。这种结构十分坚固，在这个地震频发的国家，它们从 19 世纪至今一直屹立不倒。





## 大涌谷 Owakudani

3,000 years ago, a volcanic eruption formed the Owakudani Valley and brought sulphur vents and hot springs to this volcanic valley.  
**\*Please understand that the cable car may be suspended due to weather or geological reasons, and the tour will be adjusted.\***

3,000 年前，火山爆发形成了大涌谷，并为这座火山谷带来了硫磺喷口和温泉。  
**\*因天气或地质原因缆车可能暂停，行程调整敬请理解。\***



## 豪德寺 Gōtokuji Temple

It is said to be the birthplace of the fortune cat, so if you want to boost your wealth and family happiness, you definitely don't want to miss it!

据说是招财猫的发源地，想要提升财运、家庭幸福，绝对不要错过！



## teamLab Planets

An art gallery for the new generation that brings together digital art and the beauty of nature. teamLab Planets Tokyo Toyosu Future Land Light and Film Exhibition immerses you in a world of light, water and sound.

面向新生代的艺术馆，汇聚数字艺术和自然之美。teamLab Planets 东京丰洲未来乐园光影展让您沉浸在光、水和声的世界之中。

## 大石公园 Oishi Park

It is known as a flower viewing spot and the walkways throughout the park are called the 'Flower Street'. Tulips and rapeseed flowers bloom from late April, the famous lavender blooms from late June to mid-July, broom grass from August to around September, and sage and peacock grass from October onwards, making it possible to enjoy the beauty of Mt. Fuji.

作为知名的赏花景点，园内整设的步道有「花街道」之称。4月下旬起盛开的郁金香和油菜花，知名的薰衣草最佳赏花期间为6月下旬到7月中旬，8月到9月左右有扫帚草，10月之后的鼠尾草类和孔雀草等，能欣赏四季花卉与富士山之美同框的景色。



10D 7N/8N

# JAPAN'S THREE HERITAGE GEMS

WAKAYAMA, SHIRAKAWAGO & MT FUJI

OSAKA | WAKAYAMA | GIFU | TOYAMA | NAGANO | YAMANASHI | AICHI | MIE | TOKYO



Osaka castle park  
大阪城公園

## DAY 01 KUALA LUMPUR ✈️ OSAKA

## DAY 02 OSAKA (LL/LD)

- **Visit Osaka Castle Park:** You can enjoy the rich variety of flowers and trees, including plum blossoms and cherry blossoms, and enjoy different views throughout the year.
- **Umeda Blue Sky Building** overlooking Osaka city.
- Stroll through **Dotonbori & Shinsaibashi**, Osaka's busiest shopping streets, which are lit up with a variety of food and shopping.

## DAY 03 OSAKA - (167KM) - SHIRAHAMA (HB/HD) - (60KM) - KUSHIMOTO

- **Senjishiki & Sanbanbi Caves:** The strange rocky landscape along the Pacific Ocean, which has been washed away by the waves for thousands of years, is a striking sculpture of nature.
- **Toretore Market** sells not only fresh seafood, but also a wide variety of Kishu's specialties such as dried plums and estate's sake. Many items are available for sampling, so you can eat while you shop.
- **Hashiguiwa Rock:** Arranged as a series of uniquely shaped rocks, this is a landmark sight in Kushimoto-cho and is particularly suitable for photography and sightseeing.

## DAY 04 KUSHIMOTO - (45KM) - NACHIKATSUURA (HB/LL/HD)

- **Kushimoto Sea Park:** Enjoy the nature of Kushimoto, the southernmost point of Honshu Island in Japan! You can see more than 100 types of coral thriving.
- **Semi-Submarine Cruis:** Take a leisurely cruise on the submarine-like 'Stella Maris', where you can get close to coral and brightly coloured tropical fish.
- **Nachi Waterfall** is the highest waterfall in Japan and has been protected since ancient times as it is a sacred site of **Kumano Nachi Taisha Shrine**.

## DAY 05 NACHIKATSURA - (147KM) - ISE (HB/LD) - (17KM) - TOBA - (148KM) - NAGOYA

- **Ise Jingu:** This is a general term for 125 shrines. About 1,500 festivals are held here throughout the year to pray for the prosperity of the Imperial family, the safety of the nation and a good harvest.
- **Tofuku Yokocho:** Located next to the Samudo Road in the outer shrine of Ise Jingu, this is a place where you can enjoy the flavour of old Japan, as well as a collection of old delicacies and famous products, so that you can eat and walk around and shop at the same time!
- **Nagoya Oasis 21:** Famous for its 'watery spaceship' shape, the glass roof deck overlooking downtown Nagoya is perfect for photo stops.
- **Sakae Chika Underground Street:** One of the largest underground shopping malls in Japan, with a wide range of brand name shops, restaurants and cafes.

## DAY 06 NAGOYA - (80KM) - KORIYAMA (HB/LL/HD) - (75KM) - SHIRAKAWA-GO - (50KM) - TAKAYAMA

- **Gujo Hachiman** is famous for its clear water and old-fashioned water town atmosphere. DIY food modelling experience is one of its specialties, where visitors can make simulated Japanese food models and experience unique handicrafts.
- **Shirakawa-go:** A UNESCO World Heritage Site known for its unique thatched-roof villages called 'Gosho-zukuri'.
- **Takayama Old Town:** The town has been preserved since the Edo period and is known as 'Little Kyoto' for its historical atmosphere.

## DAY 07 TAKAYAMA - (140KM) - AZUMINO CITY (HB/LD/HD) - (40KM) - SUWA CITY - (110KM) - KAWAGUCHIKO TOWN

- **Miyagawa Morning Markets:** From local fruits and vegetables to traditional Hida dolls (sarubobo) and stylish chopsticks, you can buy a wide variety of goods here.
- **Daio Wasabi Farm:** Japan's largest wasabi farm boasts magnificent natural scenery with streams and wasabi fields intertwined into a picture.
- **Suwa Taisha Kamisha Honmiya:** One of the oldest shrines in Japan, consisting of four main buildings.

## DAY 08 LAKE KAWAGUCHI - (50KM) - HAKONE - (90KM) - TOKYO (HB/LL/LD)

- **Oishi Park:** One of the best viewpoints of Mt. Fuji.
- **Lake Ashi:** It is a volcanic lake formed after the eruption of Mount Hakone 3,000 years ago. If the weather is clear, you can enjoy a breathtaking view of Mount Fuji.
- **Owakudani:** An active volcanic geothermal area known for its steam eruptions and the smell of Sulphur, the ropeway offers a magnificent view of the caldera and Mount Fuji.

## DAY 09 TOKYO ✈️ KUALA LUMPUR (HB/LL)

- **Gōtokuji Temple:** The birthplace of the legendary Maneki Neko (lucky cat), the temple is home to a large number of lucky cats and is a unique photo stop.
- **YURIKAMOME Driverless Light Rail:** The line passes by many of Tokyo's most famous attractions, including Odaiba, Fuji TV, Itabashi Tokyo Beach, Palette City, and the Tokyo International Exhibition Hall.
- **teamLab Planets:** Under the theme of 'Entering the Museum in the Water,' visitors can enter the exhibition hall barefoot and become one with light, shadow, and nature. The interactive 'Flower and Water' experience is perfect for photography and immersive sensory enjoyment.

\*Notes: 10D7N: End of the tour and transfer to Tokyo airport for your return home.  
10D8N: Dinner and return to the hotel for a rest.

## DAY 10 TOKYO ✈️ ARRIVED KUALA LUMPUR

### Meal Codes:

\*MOB=Meals on Board/HB=Hotel Breakfast/LL=Local Lunch/LD=Local Dinner/H-D=Hotel Dinner

### Disclaimer:

Sequences of itinerary are subject to local arrangement. Itineraries, meals, hotels and transportation are subject to change without prior notice.



Hida Takayama Sanmachi Old Town  
飛騨高山三町古街

10天 7晚/8晚

# 日本三遗珍宝

## 歌山&白川乡与富士山

大阪 | 和歌山 | 岐阜 | 富山 | 长野 | 山梨 | 爱知 | 三重 | 东京



Nagoya Oasis 21  
名古屋绿洲21

### 第01天 吉隆坡 → 大阪市

### 第02天 大阪市

(道地午餐/道地晚餐)

- **游览大阪城公园**：可欣赏梅花与樱花等丰富的花草树木，一年四季都可享受不同的景色。
- **梅田蓝天大厦俯瞰大阪美景**。
- 逛大阪最热闹的商业街- **道顿堀 & 心斋桥**，灯火辉煌，汇聚各种美食，也是购物天堂。

### 第03天 大阪市 - (167KM) - 白滨町 - (60KM) - 串本町

(酒店早餐/酒店晚餐)

- **千叠敷 & 三段壁洞窟**：太平洋沿岸的奇特岩石景观，记录海浪千年冲刷的痕，迹是震撼的大自然雕塑。
- **Toretore市场**不仅出售新鲜的海鲜，还有梅干、地产酒等纪州特产，品种丰富齐全。很多商品都提供试吃，您可以边吃边逛。
- **桥杭岩**：由一系列形状独特的岩石排列而成，是串本町的地标性景观，特别适合拍摄和观光。

### 第04天 串本町 - (45KM) - 那智胜浦町

(酒店早餐/道地午餐/酒店晚餐)

- **串本海中公园**：饱享日本本州岛最南端串本的大自然！可以观赏100种类以上的珊瑚在茁壮成长。
- **半潜水型海中观光船**：乘坐宛如潜水艇似的“Stella Maris”进行悠闲的海中散步，您可以贴近地观赏珊瑚和色彩鲜艳的热带鱼。
- **那智大瀑布**是日本最高的瀑布，也是**熊野那智大社**的圣地，因此自古以来就受到保护。

### 第05天 那智胜浦町 - (45KM) - 伊势市 - (17KM) - 鸟羽市 - (148KM) - 名古屋市

(酒店早餐/道地晚餐)

- **伊势神宫**：是指125座神社的总称。在此一年内举行约1,500场祭典，祈求皇室繁荣、国民平安及五谷丰收。
- **托福横丁**：位于伊势神宫外宫的参道旁，除了欣赏旧时日本的风情外，这里还云集了老字号的美味和名产，可以边吃边边走边购物！
- **名古屋绿洲21**：以“水的宇宙船”造型而闻名，屋顶上的玻璃平台可以俯瞰名古屋市区，特别适合拍照打卡。
- **荣地下街**：日本最大的地下购物街之一，汇聚了众多品牌商店、餐厅和咖啡馆。

#### 免责声明：

行程次序以当地旅行社安排为准。行程，膳食，住宿，交通等可能会因不可抗力因素而更动，恕不另行通知。



Kushimoto Diving Park  
串本海中公园

### 第06天 名古屋市 - (80KM) - 郡上市 - (75KM) - 白川乡 - (50KM) - 高山

(酒店早餐/道地午餐/酒店晚餐)

- **郡上八幡**以清澈的水流和古老的水乡风貌闻名，**DIY食品模型体验**是其特色项目之一，游客可以制作仿真的日式美食模型，体验独特的手工艺。
- **白川乡**：联合国教科文组织世界文化遗产，以独特的“合掌造”茅草屋村落闻名。
- **高山古街**：保留了江户时代的风貌，充满历史气息的街道被称为“小京都”。

### 第07天 高山 - (140KM) - 安曇野市 - (40KM) - 諏访市 - (110KM) - 河口湖町

(酒店早餐/道地午餐/酒店晚餐)

- **宫川朝市**：从当地的水果和蔬菜到传统的飞驒娃娃 (sarubobo) 和时尚的筷子，您可以在这里买到各式各样的商品。
- **大王山葵农场**：日本最大的山葵农场，拥有壮丽的自然风光，溪流和山葵田交织成画。
- **諏访大社**：日本最古老的神社之一，由四座主要建筑组成。

### 第08天 河口湖 - (50KM) - 箱根町 - (90KM) - 东京

(酒店早餐/道地午餐/酒店晚餐)

- **河口湖大石公园**：富士山最佳 viewpoints 之一。
- **芦之湖**：它是 3,000 年前箱根山的火山爆发之后，形成的火山湖。如果天气晴朗，您可以在芦之湖欣赏到令人惊叹的富士山风光。
- **大涌谷**：活跃的火山地热区域，以蒸汽喷发和硫磺气味闻名，乘坐缆车时观赏火山口和富士山壮丽景色。

\*因天气或地质原因缆车可能暂停，行程调整敬请理解。

### 第09天 东京 → 吉隆坡

(酒店早餐/道地午餐)

- **豪德寺**：是传说中招财猫 (Maneki Neko) 的发源地，寺庙内摆放着大量招财猫，是独特的拍照打卡地。
- **YURIKAMOME 无人驾驶轻轨**：沿线经过御台场、富士电视台、板城东京海滩、调色板城、东京国际展示场等多个东京知名景点。
- **teamLab Planets**：展览以“进入水中的博物馆”为主题，游客可以光脚进入展厅，与光影和自然融为一体。感受“花与水”的互动体验，特别适合拍照和沉浸式感官享受。

\*注：10天7晚：结束行程后前往东京机场，准备回家

10天8晚：晚餐后返回酒店休息。

### 第10天 东京 → 抵达吉隆坡



Lake Ashi  
芦之湖

# Taste Indulge

## 味蕾



Wagyu Beef, Crabs and Seafood Buffet  
和牛·长脚蟹·海味放題



Rustic Japanese Set  
日本乡村风味



World Famous Ramen  
世界著名拉面



Miso Yaki  
香叶味噌烧

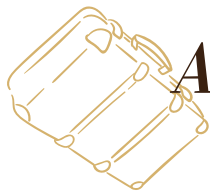
Remarks/备注:

All pictures in brochure are for illustration purpose only / 行程上的图片仅供参考

Days 天数	BREAKFAST 早餐	LUNCH 午餐	DINNER 晚餐
2	机上用餐 Meals on Board	日式风味定食 Japanese Set	世界著名拉面 World Famous Ramen
3	酒店早餐 Hotel breakfast	自理 Own Expenses	酒店自助餐 / 会席料理 Hotel Buffet / Kaiseki Set
4	酒店早餐 Hotel Breakfast	龙虾天妇罗 Lobster Tempura	酒店自助餐 / 会席料理 Hotel Buffet / Kaiseki Set
5	酒店早餐 Hotel Breakfast	自理 Own Expenses	居酒屋料理 Izakaya Cuisine
6	酒店早餐 Hotel Breakfast	香叶味噌烧 Miso Yaki	酒店自助餐 / 会席料理 Hotel Buffet / Kaiseki Set
7	酒店早餐 Hotel Breakfast	和风山葵膳 Wafu Wasabi Meal	酒店自助餐 / 会席料理 Hotel Buffet / Kaiseki Set
8	酒店早餐 Hotel Breakfast	日式自助餐 Japanese Buffet	日和烧烤 Japanese BBQ
9	酒店早餐 Hotel Breakfast	和牛·长脚蟹·海味放題 Wagyu Beef, Crabs and Seafood Buffet	日式涮涮锅 Japanese Shabu Shabu <i>*This meal is for 10D8N itinerary</i> <i>*此餐适用于10天8晚行程</i>

\* If it is not the crab season, the seafood meal will be changed to the same value.

\* 如果不是螃蟹的季节，将改为相同价值的海鲜餐。



# Accommodation 住宿



Embark on a complete journey at 4-star hotel, offering a quality & comfortable stay.

全程安排四星级酒店, 让您在整个旅程中享受到有质量且舒适的住宿环境。



Granbell Osaka



Hotel Urashima



Hida Hotel Plaza



Nagoya Tokyu Hotel



Ooedo Onsen Monogatari Nanki Kushimoto

STAY 留宿	LOCATION 地点	HOTEL 酒店	RATED 等级	REMARKS 备注
1 Night	Osaka	Granbell Osaka or similar	★★★★★	-
1 Night	Kushimoto	Ooedo Onsen Monogatari Nanki Kushimoto or similar		-
1 Night	Kushimoto	Hotel Urashima or similar		The famous cave spa 'Ogiji-dong' has a spectacular view of the sea.
1 Night	Nagano	Nagoya Tokyu Hotel or similar	★★★★★	-
1 Night	Tokayama	Hida Hotel Plaza or similar		Good location, about 10 minutes to Chubu International Airport
1 Night	Fujikawayuchiko	Fuji View Hotel or similar		-
1 Night	Tokyo	Sunshine City Prince Hotel Ikebukuro or similar	★★★★★	-
1 Night	Narita	Narita Tobu Hotel Airport or similar	★★★★★	This night's stay is for itinerary 10D8N itinerary.

\* Traditional Japanese hot spring hotels and Western-style hotels differ in design and facilities, and there is no standardised star rating. Instead, we consider the location, facilities, size and customer feedback as the criteria for selection.

\* 日本传统温泉酒店与西式酒店在设计 and 设施上存在差异, 且没有统一的星级评定标准。我们的评选依据主要包括酒店的地理位置、设施、规模以及顾客反馈。



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